

Product	Chemical Name	Physical Form	Sp Gr @ 25° C	Viscosity @ 27° C (cps) / Crystallization / Softening Point	Standard Packing	Heat Resistance	Flex cracking	Metal Inhibition	Ozone Resistance	Discoloration	Migration Staining	Remarks
<i>Oxiguard</i> 6PPD	N-1,3-Dimethyl butyl,N'-Phenyl-para-phenylenediamine	Pastilles / Granules	1.02	Crystallization Point:- 47 (min)	25 kgs Paper Sacks	Excellent	Excellent	Excellent	Excellent	Heavy	Severe	Used in Tyres & Tubes, cables & mechanical rubber goods either alone or in combination with Oxiguard TMQ.
<i>Oxiguard</i> TMQ	Polymerized 2,2,4-Trimethyl-1,2-Dihydro quinoline	Beads	1.08	Softening Point :- 85 (min)	25 kgs Paper Sacks	Very Good	Slight	None	None	Moderate	Moderate	Used in Tires & tubes, cables & mechanical rubber goods. Also may be used in latex products including latex foam.
<i>Oxiguard</i> SP	Styrenated Phenol	Liquid	1.1	Viscosity @ 27° C (cps) :- 2000 - 6000	50 kgs Carbuoy	Good	None	None	None	Excellent	None	It is popularly used in footwear and general rubber goods applications. Usage generally varies from 1-2 p.h.r. When emulsified can be added in latex formulations for moderate anti oxidant protection in conjunction with Mercapto benzimidazole.
<i>Oxiguard</i> SP(N)	Styrenated Phenol with an inert carrier	Powder	1.35	Chloroform Solubles :- 60 (min)	25 kgs Paper Sacks	Good	None	None	None	Excellent	None	It is regarded as a non-staining antioxidant of medium power. It imparts good resistance to heat-ageing, has excellent non-staining properties and moderate additional resistance to light and flexing. It is viewed as a dry/ liquid dispersion (DLD) eliminating the messiness and other potential hazards associated with handling of weighing liquids. Recommended dosage varies from 1-4 p.h.r depending upon needs.